Date:

Thursday, 10/05/2007 3:09:29 PM

User:

Linda Lacelle

Process Sheet

Customer Job Number

: CC-DAR01 Dart Aerospace Ltd. : 32317

Estimate Number

: 10804

P.O. Number This Issue Prsht Rev.

First Issue

Previous Run

: N/A

: 10/05/2007

: NC

: 32316

S.O. No. : NIA

: MACHINED PARTS

Written By Checked & Approved By

Comment

Drawing Name

: D29322

Part Number

: D29322

Drawing Number

D2932-2 BLUE : NIA

Project Number Drawing Revision

:NIA

Material Due Date :NIA : 14/05/2007

Qty:

2 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK D2932-2 B 30485

2.0

D29322

206 Saddle Right side



Comment: Qty.:

1.0000 Each(s)/Unit Total:

2.0000 Each(s)

SADDLE

3.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

SAND LIGHTLY - 320GRIT

07-05-11

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

-SPRAY PAINT DELFLEET BLUE

-CLEAR DELFLEET

RT 07-05-17

Page 1

Form: rprocess

'Dart	Aeros	pace	Ltd
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'Dart Ae	rospace L	.td							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PR	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
i									
1							:		
:				<u>`</u>					
Part No):	PAR #:	Fault Cate	egory: No	CR: Yes	DQA		<u> </u>	A65)18
					QA: N/	C Closed	•	_ Date: _	
NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)			
		Description of NC	Corrective Action Section B		Verific	ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE STE		Description of NC Section A		Verification	A	Ammassal		
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
1								
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NOTE: Date & initial all entries

Date:

Thursday, 10/05/2007 3:09:30 PM

User:

Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D29322

Job Number: 32317

Part Number: D29322

Description:

Job Number:



Seq. #:

Machine Or Operation:

INSPECT SPRAY PAINT

6.0

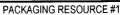


Comment: INSPECT SPRAY PAINT

Comment: PACKAGING RESOURCE #1

7.0

PACKAGING 1





8.0



ID & STOCK USING NEW B/N

Comment: FINAL INSPECTION/W/O RELEASE





Job Completion



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Dart Ae	rospace	Ltd								
W/O:			WC	ORK ORDER CHA	NGES					
DATE STEP		PRO	OCEDURE CHA	NGE		Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCF					
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NCR:		`	WORK ORDI	ER NON-CONFOR	RMANCE	(NCR)				
DATE	STEP	Description of NC			Section B		Verifi	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	ion	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries